1. GENERAL		1500rpm	1800rpm	
Engine model		13G45		
Basic Engine Type		Ford Ecotorg Genset Engine - Diesel		
Exhaust Emission Level		Non re	gulated	
Number of cylinders			6	
Cylinder Arrangement		Inl	ine	
Valves per cylinder		4 (2 x exhaus	t - 2 x intake)	
Cycle		Diesel 4	1 stroke	
Injection System		HPCR (High Press	ure Common Rail)	
Electronic Engine Control Unit		Bosch -	2500bar	
Turbocharger		VNT Controlled (Va	riable Nozzle Type)	
Cylinder block		Single Main Bearing Cap without ladder frame		
Liner type		Wet Liner, cast iron		
Piston	Friction welding single piece steel			
Induction System		Turbo aftercooler air to air		
Valvetrain system		SOHC (Single Overhead Camshafts)		
Bore	mm	mm 130		
Stroke	mm	160		
Total Displacement	L	12.7		
Compression Ratio	17:1			
Housing Flywheel		SAE 1		
Flywheel		14"		
Dry Weight	kg	1175		
Paint Colour	<u> </u>	Black		
Dimensions LxWxH	mm	1392 x 1095 x 1173		
2. PERFORMANCE		1500rpm	1800rpm	
Stand by Power (net)	kW	387	378	
Prime Power (net)	kW	351	344	
Continuous Power (net)	kW	237	241	
Performance Condition				
temperature	°C	≤ 40	≤ 40	
altitude	m	≤ 1000	≤ 1000	
Derating				
temperature > 40°C	%/5°C	4,5%	4,5%	



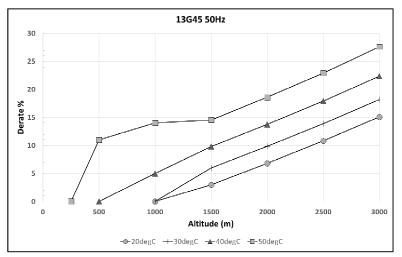
altitude > 1000m < 3000m



%/500m

see table

Derate curves - 1500 rpm



3. COOLING SYSTEM	1500rpm	1800rpm

_Type	Liquid		
Recommended Coolant		Havoline XLC %50 wate	er - %50 glycol (WSS M97B44 D)
Air to Boil (Prime Power)	°C	50	TBD

4. LUBRICATION SYSTEM 1500rpm 1800rpm

Oil filter	2	2 cartridge x Full Flow, fitted on exhaust side	
Oil cooler	Combined with oil filter, fitted on exhaust side		
Oil pump	Gear type		
CCV System		Not available on the genset engine	
Service interval	hours	500hr / 1 year	
Oil specification		WSS M2C944 A1 (SAE 10W/40)	

5. INTAKE SYSTEM 1500rpm 1800rpm

Air filter type Dual Stage - Dry type

6. FUEL SYSTEM		1500rpm	1800rpm
Fuel Consumption at			
Stand by	g/kWh (l/h)(kg/h)	195 (91.7) [77]	203.5 (96.9) [81.4]
Full Load	g/kWh (l/h)(kg/h)	191.6 (82.1) [69]	200.5 (87.5) [73,5]
75% Load	g/kWh (l/h)(kg/h)	186 (60.7) [51]	200 (66.6) [56]
50% Load	g/kWh (l/h)(kg/h)	171 (38.1) [32]	198 (47.6) [39,5]
Fuel filter		2 cartridge x Full Flow	v, fitted on intake side
Pre Fuel Filter	Available in the genset kit		
Fuel Specification	EN590		





7. ELECTRIC SYSTEM		1500rpm	1800rpm
Voltage (negative to ground)	V	24	
Starter Motor			
make		Melo	00
power	Kw	6,5	
Alternator			
make		Melco	
voltage	V	24	
charge	Amp	130	
8.COLD STARTING		1500rpm	1800rpm
Without air preheating	°C	-10°	С
With air preheating	°C	-25°	C





